



-3 -04- 2017
ARCHIV

4

02A-ZM/16/01090-SKUTEČNÝ TVAR DÍLCE S TECHNOLOGICKÝMI PŘÍDAVKY ZOBRAZEN NA

LISTU Č.2.

PLAŇKA MAT.
NEHOT. RADNÝ
RADNÝ Ø 1180
DÉLA RADNÝ

20.10.2016 HRUBÝ

PŘEKLAD

dn: 17. 12. 2014

PROVEDL/A

VRM hpl

NOTA :

- Metal sheet thickness : 3 mm
- Radi without dimension : R = 3
- Bend radii : R = 3
- Unfolded length (for info) = 1

N2 14/01402

02B-ZM/17/00313-NA LISTU Č.2 DOPLNĚNY ROZMĚRY
DÍLU PO OHYBU NA POŽADAVEK VÝROBY

29.3.2017

HRUBÝ

Condition at time of delivery	
de-scaled (degree of purity SA 2 1/2 acc. ISO 9501-1)	X
without burrs acc. WN 11310	
Permissible top-end rounding during flame cutting (also positive bead acc. WN 10572)	
oil-free / free of grease	
oiled	
oiling permissible	X
Indicate the required condition at time of delivery with an X.	

02

LASER cutting tolerances					
NOTA : min cutting radius without dimensions R = 1 mm unless otherwise specified					
≤ 30	30 < ≤ 120	120 < ≤ 400	400 < ≤ 1000	1000 <	
± 0,5	± 0,8	± 1,0	± 1,5	± 2,0	

First angle projection	02	Oiled --> Oiled permissible, 109.4 ±0.5 --> ±1	148720
General tolerance (GT) in mm		Reorientation of slant not opening of 90°	
Size range			
GT coarse			
L 1 2 3 4			
1 2 3 4 6			
Lengths (L) and angle (L) ±GT			
Tolerance Symbols ISO 1101			
○ roundness = 1/2e-Tol			
□ straightness/flatness = GT			
○ concentricity/run out = GT			
≡ symmetry = GT			
// parallelism = GT			
⊕ position = GT			
Languages: en, fr			
Confidential document			
Refer to protection notice ISO 100%			
Index			
Inspection dim.			
Auxiliary dim.			
Date			
Name			
Blank no:			
Material: S235JR			
following EN10025-2			
Title:			
support			
battery hood			
Drawing number			
11914221800			
Weight: in kg			
0.3			
PROD. Scale			
1:1			
Sheet: 1			
of: 2			

Released

11914221800d001

A2